



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3245-1
Job Sheet 172806



Part No: D3245-1

Job Qty: 6 ea

Part Name: Panel



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/22/18

Job Tracking No:

Due Date: 3/9/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV D SHEETS 3,4 IPP A 04.07.07 New issue KJ/JLM IPP Rev:b ECN 1052 07-10-31 DD verified by:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea	3/8/18	3/8/18	0.00	0.00	Start Up Waterjet		18/03/01
100	Waterjet	6 pcs	3/8/18	3/8/18	0.00	1.22	Waterjet1		18/03/01
110	QC	6 pcs	3/8/18	3/8/18	0.00	0.00	QC2 Waterjet-1		18/03/01
120	QC	6 pcs	3/8/18	3/8/18	0.00	0.00	QC8-2		23
130	Brake NC	6 pcs	3/9/18	3/9/18	0.11	2.54	Brake NC 1		LS DAS
140	QC	6 pcs	3/9/18	3/9/18	0.00	0.00	QC5		38
150	Packaging	6 pcs	3/9/18	3/9/18	0.00	0.00	Packaging3	51487 98	JUN 19 2018
160	QC21-SA	6 Ea	3/9/18	3/9/18	0.00	0.00	QC21		DAS 21 18/06/20 9-00

Part Op 100 - 1-Cut as per Dwg D3245 ****prog.D3245-1/-2****

Descriptions: 130 - 1- C'sink as per Dwg D3245 2- Form D3245-1 as per Dwg D3245 Identify as D3245-1

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S22GA	304/316 .032 Sheet	4.8240 sf (.804 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304S22GA	5	180	0

No 226A the 206A is in tolerance

Part Specifications

Specifications could not be found.

Plex 2/22/18 6:07 AM Dart.lajeunesse.marie

DQA: _____ Date: _____

**WORK ORDER NON-CONFORMANCE / UPDATE**

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table style="width:100%; border: none;"> <tr> <td style="border: none;">Skid-tube ☐</td> <td style="border: none;">Cross tube ☐</td> <td style="border: none;">Water Jet ☐</td> <td style="border: none;">Engineering ☐</td> </tr> <tr> <td style="border: none;">Machining ☐</td> <td style="border: none;">Small Fab ☐</td> <td style="border: none;">Prod. Eng. Coord. ☐</td> <td style="border: none;">Quality ☐</td> </tr> <tr> <td style="border: none;">Thermoforming ☐</td> <td style="border: none;">Finishing ☐</td> <td style="border: none;">Rec/Store/Packaging ☐</td> <td style="border: none;">Other ☐</td> </tr> <tr> <td style="border: none;">Large Fab ☐</td> <td style="border: none;">Composite ☐</td> <td style="border: none;">Supplier ☐</td> <td></td> </tr> </table>				Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐	
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Date :	Step #:	QTY Effective :		MRB (QSI042) Approval																	
Description Work Order Deviation 		Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval																			

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 CANADA
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 Email: sales@dartaero.com
 www.dartaerospace.com

Date: 03/01/18

Container No: S046855

Part: D3245-1

Job No: 172806

Serial No/ Batch: S046855

Revision: _____

Inspector: _____

Root Cause									
Environment	☐	No Re-ve	☐	Design	☐	Operator	☐	Doc/Data	☐
Equip/Tooling	☐	Offset/Set	☐	Handling/Pre	☐	Supplier	☐	Material	☐
Internal Transport	☐	Training	☐	Tribal Knowledge	☐	Use for Test	☐	LOA	☐
Past Expiry Date	☐	Poor Informi	☐	Misidentified	☐	Rushing	☐	Substation	☐
		Product Impr	☐			Process Improvement	☐		
		Manufacturing Process	☐			Past Due	☐		
		OTHER :							

	/Surge am	☐	Positioned Wrong
		☐	Outside Dimensions
		☐	Over/Under tolerance
		☐	Part Incorrect
		☐	Part Lost/Missing
		☐	Part Moved
		☐	Drawing
		☐	Finish
		☐	Misread
		☐	Turning Sequence

	Pulled Out of Sequence Off-set Mis-labeled Fit/Function Misaligned/off center	☐	
		☐	
		☐	
		☐	
		☐	

DQA: _____ Date: _____



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